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SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

| Product Name: | KANEVINYL PASTE PBM-6 |
|-----------------------|--------------------------------------------|
| Reference Number: | PB-03E |
| Company Name: | KANEKA CORPORATION |
| Address: | 2-3-18, Nakanoshima, Kita-ku, Osaka, Japan |
| Responsible Division: | Vinyls and Chlor-Alkali Solutions Vehicle |
| | R&B·Technology team, Technology group |
| Responsible Person: | Technology team leader |
| Phone Number: | +81-6-6226-5356 |
| Fax Number: | +81-6-6226-5345 |
| Latest SDS URL | https://www.pvc.kaneka.co.jp/en/index.html |
| E-mail: | kasei-hinshitsu@kaneka.co.jp |
| Emergency Access: | KANEKA CORPORATION |
| | Paste Team (Tokyo) |
| Phone Number: | +81-3-5574-8021 |
| | |

2. HAZARDS IDENTIFICATION

GHS Classification Classification not possible or Not applicable

Label Element

| Pictograms: | Not applicable |
|---------------------------|----------------|
| Signal Words: | Not applicable |
| Hazard Statements: | Not applicable |
| Precautionary Statements: | Not applicable |
| A | 1.5 |

Summary of Important Symptoms and Potential Emergencies:

Respiratory irritation from inhalation and mild respiratory injury from prolonged or repeated exposure is possible.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Distinction of Substance / Mixture:

Substance



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Chemical Name or Common Name:

Synonym:

Chemical Formula:

Vinyl chloride-vinyl acetate copolymer Polyvinyl chloride resin; PVC resin (CH₂-CHCl)_n(CH₂-CHOAc)_m

Composition and Concentration or Concentration Range

| | cal name | Concentration | Serial No. of gazette | government in Japan | CAS No. |
|----------|-----------|---------------|-----------------------|---------------------|--------------|
| or com | mon name | range | CSCL | ISHL | |
| Vinyl | chloride- | 97% or more | (6)-76 | Existing | 9003-22-9 |
| vinyl | acetate | | | substance | |
| copolyn | ner | | | | |
| Polyme | ric | 3% or less | Confidential | Confidential | Confidential |
| additive | s | | | | |
| (residue | es) | | | | |

Impurities and stabilizing additives contributed to GHS Classifications:

Nothing special.

4. FIRST AID MEASURES

| If Inhaled: | Remove person to fresh air and keep comfortable for | |
|--------------------------------------------------|----------------------------------------------------------------|--|
| | breathing. When you feel unwell, call a doctor and get | |
| | medical attention if necessary. | |
| If on Skin: | Wash with plenty of water and soap. | |
| | Get medical attention if necessary. | |
| If in Eyes: | Wash eyes immediately with clear water for more than 15 | |
| | minutes. Get medical attention if necessary. | |
| If Swallowed: | If swallowing in large quantities, rinse your mouth with water | |
| | and ask a doctor for treatment. | |
| The Acute and Delayed Effects and Main Symptoms: | | |
| | Respiratory irritation from inhalation and mild respiratory | |
| | injury from prolonged or repeated exposure is possible. | |
| Advice to Protect the Rescuers: | | |
| | Rescuers need to wear suitable protective equipment, such as | |
| | protective gloves and protective glasses. | |
| Note to Physician: | | |
| | Nothing special | |
| | | |

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:Water, dry chemical powder, foam.Unsuitable Extinguishing Media:Nothing special



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goggles, air respirator, etc.) according to the situation. Wear respiratory protection since combustion produces toxic gas (hydrogen

| Special Hazards and Risks: | Combustion produces irritating hydrogen chloride gas. | |
|----------------------------------------------|-------------------------------------------------------|--|
| Specific Fire Fighting Method: | Isolation the site and prohibit the unnecessary | |
| | person to access. Fight fire from upwind side. | |
| Fire Fighting Notes and Protective Measures: | | |
| | Fire-fighting personnel must wear protective | |
| | equipment (heat-resistant gloves, protective | |

chloride).

6. ACCIDENTAL RELEASE MEASURES

| Personal Precautions, Protective Equipment and Emergency Procedures: | | |
|-----------------------------------------------------------------------|--|--|
| Evacuate immediate area. Keep unnecessary personnel away. | | |
| Work from upwind and evacuate people downwind. Wear protective | | |
| gloves, protective glasses and dust masks to avoid inhaling dust. | | |
| Environmental Precautions: | | |
| Do not allow the product to enter rivers, or any body of water. Avoid | | |
| impact on the environment. | | |
| Methods and Materials for Containment and Cleaning Up: | | |
| Collect scattered spills into empty containers for recovery. Remove | | |
| by vacuum suction and other methods that do not scatter dust. | | |
| Prevention Measures for Secondary Disaster: | | |
| Nothing special. | | |

7. HANDLING AND STORAGE

HANDLING

Technical Measures: Handle in areas with well ventilation. Wear appropriate protective equipment (protective gloves, protective glasses, protective masks, etc.).

Keep away from fire. Ground the device, equipment, etc. to prevent static electricity.

Provide local exhaust and general ventilation.

Precautions for Safe Handling:

Avoid dust during processing. Avoid inhaling dust.

Contact Avoidance: Refer to "10. STABILITY AND REACTIVITY"

Hygiene Measures: Do not eat, drink or smoke when using this product. Provide safety



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shower and hands/eye wash station identified clearly at rest area. Wash hands, eyes and mouth thoroughly after handling.

STORAGE

Safety Storage Conditions:

Store in a cool, ventilated place. Avoid direct sunlight.

Safe Container and Packing Material:

Paper bags, flexible containers, silos.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Permissible Concentration, etc.

Controlled Concentration: Not applicable

Permissible Concentration:

JSOH (2021):

3rd class dust: 2mg/m³(Inhalation dust), 8mg/m³(Total dust) ACGIH (2017):

TWA 1mg/m³ (Polyvinyl chloride Respirable Fraction)

Measures for Facilities:Use local mechanical ventilation in work areas where dust is generated. Provide safety shower and hands/eye wash station identified clearly near work area.

PERSONAL PROTECTIVE EQUIPMENT:

| Respiratory Protection: | Dust mask |
|--------------------------------------|---------------------------------------|
| Hand Protection: | Rubber gloves |
| Eye/Face Protection: | Protective glasses and goggles |
| Skin and Body Protection: | Protective clothing with long sleeves |
| Special Precautions: Nothing special | |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical State: | Solid (powder) | | |
|-----------------------------------------------------------------|-----------------------------------------------|--|--|
| Color: | White | | |
| Odor: | Odorless | | |
| Melting Point/Freezing Point: | No data | | |
| Boiling Point, Initial Boiling Point and Boiling Range: No data | | | |
| Combustibility: | Self-extinguishing resin with oxygen index of | | |
| | approx $45.^{2}$ | | |
| Upper/Lower Flammability or Explosive Limits: No data | | | |
| Flash Point: | 391°C ¹⁾ | | |
| Auto-ignition Temperature: | 454°C ¹⁾ | | |



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| Decomposition Temperature: | No data | | |
|------------------------------------------------------------|------------------------------------------|--|--|
| pH: | No data | | |
| Kinematic Viscosity: | Not applicable | | |
| Solubility: | Not soluble in water | | |
| Partition Coefficient (n-Octanol/Water) (log Pow): No data | | | |
| Vapor Pressure: | No data | | |
| Density and/or Relative Density: | True specific gravity 1.4(20°C) | | |
| Relative Vapour Density: | Not applicable | | |
| Particle characteristics: | Several µm~Several 100µm (particle size) | | |

10. STABILITY AND REACTIVITY

| Reactivity: | Stable under normal use conditions. | |
|--------------------------------------------------------------------------|----------------------------------------------------|--|
| Chemical Stability: | Stable under normal use conditions. | |
| Possibility of Hazardous Reactions: Stable under normal use conditions. | | |
| Condition to Avoid: | Keep away from fire. | |
| Incompatible Materials: | Contact with fluoride can cause violent reactions. | |
| | Sulfuric acid, nitric acid, hydrochloric acid | |
| Hazardous Decomposition Products:Combustion produces irritating hydrogen | | |
| | chloride gas. | |

11. TOXICOLOGICAL INFORMATION



12. ECOLOGICAL INFORMATION

| Ecological Toxicity: | | |
|---------------------------------------------------------------|---------|--|
| Hazards to aquatic environment - Short-term (acute): No data | | |
| Hazards to aquatic environment - Long-term (chronic): No data | | |
| Persistence/Degradability: | No data | |
| Bioaccumulation Potential: | No data | |
| Mobility in Soil: | No data | |
| Hazardous to the Ozone Layer: | No data | |

13. DISPOSAL CONSIDERLATIONS

Dispose of in accordance with the waste disposal and cleaning law.

If wastes disposal is outsourced, dispose of properly via a licensed industrial waste disposal contractor.

14. TRANSPORT INFORMATION

| International Regulations | |
|-----------------------------------------------------------------------------|-----------------|
| UN No.: | Not applicable |
| UN Proper Shipping Name: | Not applicable |
| Hazard Class: | Not applicable |
| Packing Group: | Not applicable |
| Marine Pollutant (Yes/No) | No |
| Japan Domestic Regulation | Nothing special |
| Specific Safety Measure and Condition of Transport: | |
| Avoid direct sunlight, damage to containers, corrosion and leakage. Prevent | |
| the goods from collapsing. | |
| Emergency Response Guide Number: | Not applicable |

15. REGULATORY INFORMATION

Please consult the regulations of the importing country. If you have questions, please contact us.

| Japan Domestic Regulation | |
|---------------------------|-------------------------------------------------|
| CSCL: | Existing chemical substance |
| PRTR: | Not designated chemical substance |
| ISHL: | Not labeling/notification obligations substance |
| | |



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Waste Management and Public Cleansing Law: Industrial wasteFire Services ActNon dangerous substancePDSCLNot poisonous or deleterious substancesShip Safety ActNot dangerous substance

16. OTHER INFORMATION

References:

- Plastics Data Handbook Edited by Kimimasa Itoh, Kogyo Chosakai Publishing Co., Ltd. (1980), P116
- 2)Same as above, P110

Disclaimer:

The contents herein are based on documents, information and data available at the time of press. However, no guarantee is extended as to the physical / chemical characteristics and dangerousness.

Cautions are meant for normal conditions of handling. Appropriate safety measures must be taken for each special conditions of handling.